Key Data Covestro Group

| | 2017 | 2018 | Change |
|---|-----------|-----------|--------|
| | in Mio. € | in Mio. € | in % |
| Core volume growth ^{1,2} | +3.4% | +1.6% | |
| Sales | 14,138 | 14,616 | +3.4 |
| Change in sales | | | |
| Volume | +4.3% | +2.3% | |
| Price | +16.1% | +4.5% | |
| Currency | -1.6% | -3.0% | |
| Portfolio | 0.0% | -0.4% | |
| Sales by region | | | |
| EMLA ³ | 5,997 | 6,284 | +4.8 |
| NAFTA⁴ | 3,398 | 3,469 | +2.1 |
| APAC ⁵ | 4,743 | 4,863 | +2.5 |
| EBITDA ^{6,7} | 3,435 | 3,200 | -6.8 |
| Changes in EBITDA | | | |
| of which volume | +11.5% | +6.3% | |
| of which price | +95.4% | +18.7% | |
| of which raw material costs | -33.6% | -16.8% | |
| of which currency | -3.0% | -2.9% | |
| EBIT ^{8,9} | 2,808 | 2,580 | -8.1 |
| Financial result | (150) | (104) | -30.7 |
| Net income ¹⁰ | 2,009 | 1,823 | -9.3 |
| Operating cash flows ¹¹ | 2,361 | 2,376 | +0.6 |
| Cash outflows for additions to property, plant, equipment and intangible assets | 518 | 707 | +36.5 |
| Free operating cash flow ¹² | 1,843 | 1,669 | -9.4 |
| Net financial debt ^{13, 14} | 283 | 348 | +23.0 |
| ROCE ¹⁵ | +33.4% | +29.5% | |
| Employees (in FTE) ^{14, 16} | 16,176 | 16,770 | +3.7 |

 $Core \ volume \ growth \ refers \ to \ the \ core \ products \ in \ the \ Polyure thanes, Polycarbonates \ and \ Coatings, Adhesives, Special ties segments. \ It is calculated \ as$ the percentage change in externally sold volumes in thousand tons compared with the prior year. Covestro also takes advantage of business opportunities outside its core business, for example the sale of precursors and by-products such as hydrochloric acid, sodium hydroxide solution and styrene. These

- transactions are not included in core volume growth.

 Reference values calculated based on the definition of the core business effective March 31, 2018
- EMLA: Europe, Middle East, Africa and Latin America (excl. Mexico) region
- NAFTA: United States, Canada and Mexico region
- APAC: Asia and Pacific region
- EBITDA: EBIT plus depreciation and amortization
- Adjusted EBITDA is not reported because no income or expense items were recognized as special items either in the reporting period or in the corresponding prior-year period.
- EBIT: income after income taxes plus financial result and income taxes
- 9 Adjusted EBIT is not reported because no income or expense items were recognized as special items either in the reporting period or in the corresponding prior-year period.
- ¹⁰ Net income: income after income taxes attributable to the stockholders of Covestro AG
- 11 Operating cash flows: cash flows from operating activities according to IAS 7
- 12 Free operating cash flow: operating cash flows less cash outflows for additions to property, plant, equipment and intangible assets
- 13 Excluding obligations for pensions and other post-employment benefits 14 As of December 31, 2018 compared with December 31, 2017
- 15 ROCE: The return on capital employed is calculated as the ratio of adjusted operating result after taxes to capital employed. The capital employed is the capital used by the company. It is the sum of noncurrent and current assets less noninterest-bearing liabilities such as trade accounts payable.
- ¹⁶ Employees calculated as full-time equivalents (FTE)

Segment and Quarterly Overview

Segment Information 4th Quarter

| | Polyurethanes ¹ | | Polycarbonates | | Coatings, Adhesives, Specialties ¹ | | Others/Consolidation | | Covestro Group | |
|---|----------------------------|------------------------|------------------------|------------------------|---|------------------------|------------------------|------------------------|------------------------|------------------------|
| | 4th quarter 2017 | 4th quarter 2018 | 4th quarter 2017 | 4th quarter 2018 | 4th quarter 2017 | 4th quarter 2018 | 4th quarter 2017 | 4th quarter 2018 | 4th quarter 2017 | 4th quarter 2018 |
| | € million | € million | € million | € million | € million | € million | € million | € million | € million | € million |
| Sales | 1,876 | 1,597 | 939 | 924 | 529 | 534 | 178 | 217 | 3,522 | 3,272 |
| Change in sales | | | | | | | | | | |
| Volume | +6.9% | +2.5% | +5.2% | +4.2% | -2.1% | +0.3% | +3.8% | +7.1% | +4.6% | +2.9% |
| Price | +26.2% | -17.6% | +13.1% | -2.3% | +3.1% | 0.0% | +7.6% | +14.0% | +17.4% | -9.3% |
| Currency | -5.8% | +0.2% | -5.6% | +0.3% | -4.3% | +0.6% | -2.2% | +0.8% | -5.3% | +0.3% |
| Portfolio | 0.0% | 0.0% | 0.0% | -3.8% | 0.0% | 0.0% | 0.0% | 0.0% | 0.0% | -1.0% |
| Core volume growth ² | +5.3% | +2.3% | +3.7% | +1.6% | -1.0% | -1.8% | | | +4.2% | +1.7% |
| Sales by region | | | | | | | | | | |
| EMLA | 787 | 678 | 315 | 301 | 241 | 240 | 132 | 168 | 1,475 | 1,387 |
| NAFTA | 442 | 474 | 206 | 200 | 111 | 129 | 42 | 45 | 801 | 848 |
| APAC | 647 | 445 | 418 | 423 | 177 | 165 | 4 | 4 | 1,246 | 1,037 |
| EBITDA | 612 | 111 | 213 | 133 | 80 | 63 | (26) | (14) | 879 | 293 |
| EBIT | 529 | 27 | 169 | 88 | 56 | 39 | (26) | (14) | 728 | 140 |
| Depreciation, amortization, impairment losses and impairment loss reversals | 83 | 84 | 44 | 45 | 24 | 24 | - | - | 151 | 153 |
| Operating cash flows | 595 | 393 | 245 | 235 | 142 | 107 | (92) | (94) | 890 | 641 |
| Cash outflows for additions to property, plant, equipment and intangible assets | 126 | 171 | 74 | 70 | 37 | 36 | (2) | 1 | 235 | 278 |
| Free operating cash flow | 469 | 222 | 171 | 165 | 105 | 71 | (90) | (95) | 655 | 363 |

All prior-year figures have been adjusted to reflect the transfer of the specialty elastomers business from the Polyurethanes segment to the Coatings, Adhesives, Specialties segment as of January 1, 2018.
 Reference values calculated based on the definition of the core business effective March 31, 2018

Segment Information Full Year

| | Polyurethanes ¹ | | Polycarbonates | | Coatings, Adhesives, Specialties ¹ | | Others/Consolidation | | Covestro Group | |
|--|----------------------------|-----------|----------------|-----------|--|-----------|----------------------|-----------|----------------|-----------|
| | 2017 | 2018 | 2017 | 2018 | 2017 | 2018 | 2017 | 2018 | 2017 | 2018 |
| | € million | € million | € million | € million | € million | € million | € million | € million | € million | € million |
| Sales | 7,386 | 7,362 | 3,737 | 4,051 | 2,327 | 2,361 | 688 | 842 | 14,138 | 14,616 |
| Change in sales | | | | | | | | | | |
| Volume | +3.5% | +0.9% | +7.1% | +3.8% | +1.8% | +3.5% | +4.1% | +5.6% | +4.3% | +2.3% |
| Price | +28.2% | +1.9% | +8.0% | +9.7% | +1.3% | +0.6% | +4.2% | +18.1% | +16.1% | +4.5% |
| Currency | -1.8% | -3.1% | -1.8% | -3.4% | -1.1% | -2.6% | -0.6% | -1.3% | -1.6% | -3.0% |
| Portfolio | 0.0% | 0.0% | 0.0% | -1.7% | 0.0% | 0.0% | 0.0% | 0.0% | 0.0% | -0.4% |
| Core volume growth ² | +3.1% | +0.8% | +5.0% | +3.0% | +1.5% | +2.5% | | | +3.4% | +1.6% |
| Sales by region | | | | | | | | | | |
| EMLA | 3,147 | 3,182 | 1,241 | 1,347 | 1,085 | 1,117 | 524 | 638 | 5,997 | 6,284 |
| NAFTA | 1,868 | 1,947 | 874 | 817 | 510 | 519 | 146 | 186 | 3,398 | 3,469 |
| APAC | 2,371 | 2,233 | 1,622 | 1,887 | 732 | 725 | 18 | 18 | 4,743 | 4,863 |
| EBITDA | 2,179 | 1,763 | 853 | 1,036 | 486 | 464 | (83) | (63) | 3,435 | 3,200 |
| EBIT | 1,826 | 1,412 | 672 | 861 | 396 | 371 | (86) | (64) | 2,808 | 2,580 |
| Depreciation, amortization, impairment losses and impairment loss reversals | 353 | 351 | 181 | 175 | 90 | 93 | 3 | 1 | 627 | 620 |
| Operating cash flows | 1,352 | 1,386 | 476 | 654 | 336 | 309 | 197 | 27 | 2,361 | 2,376 |
| Cash outflows for additions to property, plant, equipment and intangible assets | 276 | 414 | 155 | 186 | 87 | 106 | _ | 1 | 518 | 707 |
| Free operating cash flow | 1,076 | 972 | 321 | 468 | 249 | 203 | 197 | 26 | 1,843 | 1,669 |

All prior-year figures have been adjusted to reflect the transfer of the specialty elastomers business from the Polyurethanes segment to the Coatings, Adhesives, Specialties segment as of January 1, 2018.
 Reference values calculated based on the definition of the core business effective March 31, 2018

FURTHER INFORMATION Covestro Annual Report 2018

Segment and Quarterly Overview

Quarterly Overview

| Part Part | | | | | | | | | |
|---|---|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Sales 3,586 3,498 3,532 3,522 3,779 3,863 3,702 3,272 Polyurethanes¹ 1,821 1,818 1,871 1,876 1,950 1,966 1,849 1,597 Polycarbonates 954 911 933 939 1,033 1,056 1,038 924 Coatings, Adhesives, Specialties¹ 637 604 557 529 592 629 606 534 Core volume growth² +8.9% -1.7% +2.6% +4.2% 0.0% +4.4% +0.2% +1.7% EBITDA 846 848 862 879 1,063 985 859 293 Polyurethanes¹ 468 549 550 612 637 583 432 111 Polycarbonates 232 197 211 213 303 285 315 133 Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 | | quarter |
| Polyurethanes¹ 1,821 1,818 1,871 1,876 1,950 1,966 1,849 1,597 Polycarbonates 954 911 933 939 1,033 1,056 1,038 924 Coatings, Adhesives, Specialties¹ 637 604 557 529 592 629 606 534 Core volume growth² +8.9% -1.7% +2.6% +4.2% 0.0% +4.4% +0.2% +1.7% EBITDA 846 848 862 879 1,063 985 859 293 Polyurethanes¹ 468 549 550 612 637 583 432 111 Polycarbonates 232 197 211 213 303 285 315 133 Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 EBIT 688 687 705 728 907 826 707 140 | | € million |
| Polycarbonates 954 911 933 939 1,033 1,056 1,038 924 Coatings, Adhesives, Specialties¹ 637 604 557 529 592 629 606 534 Core volume growth² +8.9% -1.7% +2.6% +4.2% 0.0% +4.4% +0.2% +1.7% EBITDA 846 848 862 879 1,063 985 859 293 Polyurethanes¹ 468 549 550 612 637 583 432 111 Polycarbonates 232 197 211 213 303 285 315 133 Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 EBIT 688 687 705 728 907 826 707 140 Polycarbonates 184 152 167 169 260 241 272 88 Coating | Sales | 3,586 | 3,498 | 3,532 | 3,522 | 3,779 | 3,863 | 3,702 | 3,272 |
| Coatings, Adhesives, Specialties¹ 637 604 557 529 592 629 606 534 Core volume growth² +8.9% -1.7% +2.6% +4.2% 0.0% +4.4% +0.2% +1.7% EBITDA 846 848 862 879 1.063 985 859 293 Polyurethanes¹ 468 549 550 612 637 583 432 111 Polycarbonates 232 197 211 213 303 285 315 133 Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 EBIT 688 687 705 728 907 826 707 140 Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 | Polyurethanes ¹ | 1,821 | 1,818 | 1,871 | 1,876 | 1,950 | 1,966 | 1,849 | 1,597 |
| Core volume growth² +8.9% -1.7% +2.6% +4.2% 0.0% +4.4% +0.2% +1.7% EBITDA 846 848 862 879 1,063 985 859 293 Polyurethanes¹ 468 549 550 612 637 583 432 111 Polycarbonates 232 197 211 213 303 285 315 133 Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 EBIT 688 687 705 728 907 826 707 140 Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Incom | Polycarbonates | 954 | 911 | 933 | 939 | 1,033 | 1,056 | 1,038 | 924 |
| EBITDA 846 848 862 879 1,063 985 859 293 Polyurethanes¹ 468 549 550 612 637 583 432 111 Polycarbonates 232 197 211 213 303 285 315 133 Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 EBIT 688 687 705 728 907 826 707 140 Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 879 799 682 116 Income after | Coatings, Adhesives, Specialties ¹ | 637 | 604 | 557 | 529 | 592 | 629 | 606 | 534 |
| Polyurethanes¹ 468 549 550 612 637 583 432 111 Polycarbonates 232 197 211 213 303 285 315 133 Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 EBIT 688 687 705 728 907 826 707 140 Polyurethanes¹ 383 454 460 529 547 492 346 27 Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 379 799 682 116 Income a | Core volume growth ² | +8.9% | -1.7% | +2.6% | +4.2% | 0.0% | +4.4% | +0.2% | +1.7% |
| Polycarbonates 232 197 211 213 303 285 315 133 Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 EBIT 688 687 705 728 907 826 707 140 Polyurethanes¹ 383 454 460 529 547 492 346 27 Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 879 799 682 116 Income after taxes 469 486 493 569 646 606 497 80 Opera | EBITDA | 846 | 848 | 862 | 879 | 1,063 | 985 | 859 | 293 |
| Coatings, Adhesives, Specialties¹ 160 121 125 80 136 139 126 63 EBIT 688 687 705 728 907 826 707 140 Polyurethanes¹ 383 454 460 529 547 492 346 27 Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 879 799 682 116 Income after taxes 469 496 493 569 646 606 497 80 Net income 468 484 491 566 644 604 496 79 Operating | Polyurethanes ¹ | 468 | 549 | 550 | 612 | 637 | 583 | 432 | 111 |
| EBIT 688 687 705 728 907 826 707 140 Polyurethanes¹ 383 454 460 529 547 492 346 27 Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 879 799 682 116 Income after taxes 469 486 493 569 646 606 497 80 Net income 468 484 491 566 644 604 496 79 Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for add | Polycarbonates | 232 | 197 | 211 | 213 | 303 | 285 | 315 | 133 |
| Polyurethanes¹ 383 454 460 529 547 492 346 27 Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 879 799 682 116 Income after taxes 469 486 493 569 646 606 497 80 Net income 468 484 491 566 644 604 496 79 Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 | Coatings, Adhesives, Specialties ¹ | 160 | 121 | 125 | 80 | 136 | 139 | 126 | 63 |
| Polycarbonates 184 152 167 169 260 241 272 88 Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 879 799 682 116 Income after taxes 469 486 493 569 646 606 497 80 Net income 468 484 491 566 644 604 496 79 Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | EBIT | 688 | 687 | 705 | 728 | 907 | 826 | 707 | 140 |
| Coatings, Adhesives, Specialties¹ 136 101 103 56 113 116 103 39 Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 879 799 682 116 Income after taxes 469 486 493 569 646 606 497 80 Net income 468 484 491 566 644 604 496 79 Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | Polyurethanes ¹ | 383 | 454 | 460 | 529 | 547 | 492 | 346 | 27 |
| Financial result (54) (34) (35) (27) (28) (27) (25) (24) Income before income taxes 634 653 670 701 879 799 682 116 Income after taxes 469 486 493 569 646 606 497 80 Net income 468 484 491 566 644 604 496 79 Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | Polycarbonates | 184 | 152 | 167 | 169 | 260 | 241 | 272 | 88 |
| Income before income taxes 634 653 670 701 879 799 682 116 Income after taxes 469 486 493 569 646 606 497 80 Net income 468 484 491 566 644 604 496 79 Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | Coatings, Adhesives, Specialties ¹ | 136 | 101 | 103 | 56 | 113 | 116 | 103 | 39 |
| Income after taxes 469 486 493 569 646 606 497 80 Net income 468 484 491 566 644 604 496 79 Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | Financial result | (54) | (34) | (35) | (27) | (28) | (27) | (25) | (24) |
| Net income 468 484 491 566 644 604 496 79 Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | Income before income taxes | 634 | 653 | 670 | 701 | 879 | 799 | 682 | 116 |
| Operating cash flows 285 411 775 890 452 517 766 641 Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | Income after taxes | 469 | 486 | 493 | 569 | 646 | 606 | 497 | 80 |
| Cash outflows for additions to property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | Net income | 468 | 484 | 491 | 566 | 644 | 604 | 496 | 79 |
| property, plant, equipment and intangible assets 74 92 117 235 88 153 188 278 | Operating cash flows | 285 | 411 | 775 | 890 | 452 | 517 | 766 | 641 |
| Free operating cash flow 211 319 658 655 364 364 578 363 | property, plant, equipment and | 74 | 92 | 117 | 235 | 88 | 153 | 188 | 278 |
| | Free operating cash flow | 211 | 319 | 658 | 655 | 364 | 364 | 578 | 363 |

All prior-year figures have been adjusted to reflect the transfer of the specialty elastomers business from the Polyurethanes segment to the Coatings, Adhesives, Specialties segment as of January 1, 2018.
 Reference values calculated based on the definition of the core business effective March 31, 2018